

Attn: (JE Sales Associate)



# Custom Piston Order Form

15312 Connector Lane, Huntington Beach, CA 92649, USA • TEL (714) 898-9763 • FAX (714) 893-8297 • www.jepistons.com

Engine Make: \_\_\_\_\_ Model: \_\_\_\_\_ Year: \_\_\_\_\_

Number of Cylinders: \_\_\_\_\_ Order Quantity of Pistons: \_\_\_\_\_

Cubic Inch Displacement: \_\_\_\_\_ Max RPM: \_\_\_\_\_ Approx. HP: \_\_\_\_\_

Bore Size: \_\_\_\_\_ Stroke: \_\_\_\_\_

Rod Length: \_\_\_\_\_

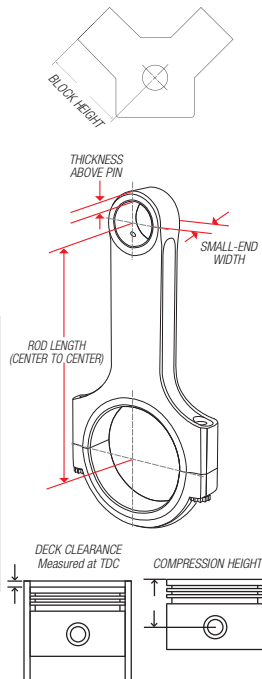
Steel  Aluminum  Titanium

Brand: \_\_\_\_\_

Rod Small-End Width: \_\_\_\_\_

Thickness Above Pin: \_\_\_\_\_

Piston Guided Rod  Yes  No



### Compression Height Calculation Table

Block Height: _____
-1/2 of Stroke: _____
Rod Length: _____
Deck Clearance +/-: _____
Compression Height: _____

Head Gasket Thickness: \_\_\_\_\_

Compression Ratio: \_\_\_\_\_

**CAMSHAFT SPECS:**  Hydraulic  Solid  Roller

Gross Valve Lift: In: \_\_\_\_\_ Ex: \_\_\_\_\_

Lobe Separation (°): \_\_\_\_\_ Duration @.050: In: \_\_\_\_\_ Ex: \_\_\_\_\_

Degreed in Std. °: + \_\_\_\_\_ ° - \_\_\_\_\_ °

Valve Lift @ TDC: In: \_\_\_\_\_ Ex: \_\_\_\_\_

**CYLINDER HEAD** Type: \_\_\_\_\_ Pt#: \_\_\_\_\_

Combustion Chamber Size: \_\_\_\_\_ cc's

Valve Diameter: In: \_\_\_\_\_ Ex: \_\_\_\_\_

Free Drop (If Known): \_\_\_\_\_

Was Cylinder Head Milled?:  Yes  No

If Cylinder Head Was Milled, How Much?: Flat: \_\_\_\_\_ Angled: \_\_\_\_\_

Piston Type (Circle One If Known):

- Dome  Flat Top  Dish  Inverted Dome
- Conical  Spherical  Round  3D

Pistons Designed For:  Circle Track  Asphalt  Dirt

Drag Race  Road Race  Marine  Street/Strip

Other (Please Specify): \_\_\_\_\_

Is Your Motor:  Carbureted  Injected

Turbo Charged: Lbs. Boost: \_\_\_\_\_  Blown: Lbs. Boost: \_\_\_\_\_

Nitrous - How Much HP:  100  250  350  400+

Other (Please Specify): \_\_\_\_\_

Fuel Type:  Pump Gas  Race Gas  Alcohol  Nitro

Purchasing Rings with Order:  Yes  No Cylinder Qty: \_\_\_\_\_

If **NOT** Purchasing Rings, Please Provide Ring Set Brand

And Part Number: \_\_\_\_\_

Axial Ring Height: AXIAL RING HEIGHT

Top: \_\_\_\_\_ 2nd: \_\_\_\_\_ Oil: \_\_\_\_\_

Radial Ring Widths: RADIAL RING WIDTH

Top: \_\_\_\_\_ 2nd: \_\_\_\_\_ Oil: \_\_\_\_\_

### OPTIONAL FEATURES

\*For details on custom piston features and terminology refer to catalog pages VIII and IX

Gas Ports; Vertical: \_\_\_\_\_ Spin Boss: \_\_\_\_\_

Gas Ports; Lateral: \_\_\_\_\_ Window Mill: \_\_\_\_\_

Accumulator Grooves: \_\_\_\_\_ Skirt Coating: \_\_\_\_\_

Contact Reduction: \_\_\_\_\_ DBL Pin Oilers: \_\_\_\_\_

Oil Rail Supports: \_\_\_\_\_ Pin Fit: \_\_\_\_\_

### PIN SPECS

Pin Diameter: \_\_\_\_\_ Length: \_\_\_\_\_ Wall Thickness: \_\_\_\_\_ Qty: \_\_\_\_\_

Pins With Order:  Yes  No Pin Fit:  Yes  No

Pin Series:  51  52  72  93  94  95  44

Locks:  Double Spiro Lock  Wire Lock  Tru Arc  HookWire  
 Single Spiro Lock  Single Tru Arc  Buttons

**JE Pistons reserves the right to choose the appropriate pin length if supplying pins per each piston design.**

**Expedite Service**     
7 day + 25%      5 day + 40%      3 day + 50%

### BILLING INFORMATION

Bill To: \_\_\_\_\_ Acct #: \_\_\_\_\_

Address: \_\_\_\_\_

Ship To: \_\_\_\_\_ Acct #: \_\_\_\_\_

Address: \_\_\_\_\_

Phone: \_\_\_\_\_ Fax: \_\_\_\_\_

Ship Method: UPS GROUND P.O. #: \_\_\_\_\_

CC#: \_\_\_\_\_ CVC#: \_\_\_\_\_

Name On Card: \_\_\_\_\_ Exp: \_\_\_\_\_

Deposit Amount (50% required): \_\_\_\_\_ Billing Zip Code: \_\_\_\_\_

Signature: \_\_\_\_\_ Date: \_\_\_\_\_

Customer's Email address: \_\_\_\_\_

**RETURN POLICY:** Custom pistons are returnable only for defects in workmanship or materials in the as received condition. Under no circumstances will parts be returnable after 90 days. Please check packaging for complete details regarding return policy. All returns require "Return Materials Authorization" (RMA) number, available from the JE sales department.



## Custom Order Release

Please be advised that in placing this order for custom manufactured merchandise you are accepting full responsibility for the correctness and accuracy of all pertinent ordering information. Further, be advised that by filling out and signing this form you are affirming the correctness and accuracy of the information contained herein and authorizing Motor State Distributing to order this custom merchandise. Once this form has been signed, the purchaser assumes full responsibility for paying for the custom merchandise and no refund will be issued unless it can be shown that any errors or defects were the fault of the manufacturer and not caused by erroneous information.

As a rule, custom orders cannot be cancelled once the order is placed with the manufacturer. All custom orders are subject to freight and handling charges from the manufacturer.

**No returns will be accepted on custom-built items.**

Sales Contact At Motor State \_\_\_\_\_

Customer Number \_\_\_\_\_

Company Name \_\_\_\_\_

Address \_\_\_\_\_

City \_\_\_\_\_ State \_\_\_\_\_ Zip \_\_\_\_\_

Phone \_\_\_\_\_

Fax \_\_\_\_\_

Email \_\_\_\_\_

Print Your Name \_\_\_\_\_ Date \_\_\_\_\_

Authorized Signature \_\_\_\_\_

**If you are submitting this form electronically, your digital signature must be added last. Once signed, this form becomes non-editable. Please double check all items first.**

Motor State Distributing

8300 Lane Drive, Watervliet MI 49098

web: [www.motorstate.com](http://www.motorstate.com) | phone: 1-800-772-2678 | fax: 1-800-772-2618